

Angel Stone

Architectural Wall Finish

PRODUCT DESCRIPTION

DuROCK Angel Stone is ideal for use in interior or exterior applications, in new construction or renovations, and in commercial, industrial, institutional and residential projects. **Angel Stone** is a decorative textured protective coating engineered for use over any **DuROCK** system. **Angel Stone** is a 100% acrylic finish containing bronze mica flakes and pearlescent pigments giving the finish a shimmering effect. **Angel Stone** is a trowel-applied finish texture available in hundreds of colours.

STORAGE & MIXING

Store **Angel Stone** above 4°C (40°F) and below 40°C (104°F), off the ground and in a dry place away from direct sunlight. Under no circumstances shall **Angel Stone** be permitted to freeze.

Using a stainless steel or corrosion resistant mixing blade and power drill, mix at 400 – 500 rpm, ensuring not to induce air into the product. Mix product until a uniform consistency is attained. Up to 250mL (8oz) of potable water can be added to a full pail of **Angel Stone** to adjust workability in hot temperature conditions. Accelerators and other additives are prohibited.

APPLICATION & COVERAGE

Substrate must be clean, dry, and free of cracks or loose material. Surface and ambient temperatures must be at least 4°C (40°F) for a minimum of 24 hours, and must remain so until the **Angel Stone** has dried. Do not apply **Angel Stone** to a frozen base or a base containing frost. Wherever possible avoid application in direct sunlight. Protect material from excessive evaporation during dry weather.

Prior to application, prime the area with **DuROCK Base Coat Primer** in a similar colour to the **Angel Stone**. Allow a minimum of 2hrs for the prime coat to dry. Remix the **Angel Stone** prior to use. Typically two coats of **Angel Stone** are required to achieve a uniform and consistent finish. With a stainless steel trowel apply the first coat to the primed surface. Allow to dry approximately 2hrs. Again, using a stainless steel trowel apply a uniform, smooth coat. As with any finish coat the product must be applied continuously from the starting point to a natural break point such as an expansion joint or corner. Do not begin application unless it can be completed without interruption. Always keep a wet edge, and avoid stopping and starting within a single wall panel or section. Once applied, float the surface using a plastic float, keeping the plastic float clean by wiping it with a damp sponge. Allow 24hrs for the **Angel Stone** to dry.

DuROCK Angel Stone is available in 19 L (4.18 gallons) pails with a coverage rate of 120ft² at a thickness of 3/16 in. **Angel Stone** is available in 30kg pails. The estimated coverage is an approximation only and actual rates are dependent upon jobsite conditions and other factors.

TECHNICAL DATA

Technical data available upon request.

Refer to www.DuROCK.com for the most up-to-date version of this document.